SAFETY DATA SHEET

This Safety Data Sheet conforms to ANSI Z400.5, and to the format requirements and the International Chemical Safety Cards of the Global Harmonizing System.

IMPORTANT: Read this SDS before handling & disposing of this product. Pass this information on to employees, customers, & users of this product.

SECTION 1. IDENTIFICATION OF THE SUBSTANCE OR MIXTURE AND OF THE SUPPLIER

PRODUCT IDENTITY: CROWN CAMP FUEL

REVISION DATE: 11/10/2010
SUPERCEDES: 08/18/2000

COMPANY IDENTITY: Packaging Service Co., Inc.

COMPANY ADDRESS: 1904 Mykawa Road / P O Box 875
COMPANY CITY: Pearland, TX 77581
COMPANY PHONE: 1-281-485-1458
EMERGENCY PHONES: CHEMTREC: 1-800-424-9300 (USA)
CANUTEC: 1-613-996-6666 (CANADA)

SECTION 2. HAZARDS IDENTIFICATION

DANGER!!

EXPOSURE PREVENTION: STRICT HYGIENE!
AVOID EXPOSURE OF (PREGNANT) WOMEN!

RISK STATEMENTS:
R11/13 Highly Flammable! Serious electrostatic hazard!
R36/37/38 Irritating to eyes, respiratory system and skin.
R20/65 Harmful by inhalation, may cause lung damage if swallowed.
R18 In use, may form flammable/explosive vapor-air mixture.
R63 Possible risk of harm to the unborn child.
R67 Vapors may cause drowsiness and dizziness.

SAFETY STATEMENTS:
S36/37 Wear suitable protective clothing and gloves.
S2 Keep out of the reach of children.
S9 Keep container in a well-ventilated place.
S16 Keep away from sources of ignition. No smoking.
S23 Do not breathe gas, fumes, vapor, or spray.
S24 Avoid contact with skin.
S29 Do not empty into drains.
S33 Take precautionary measures against static discharges.
S46 If swallowed, seek medical advice immediately, and show this container or label.
S61 Avoid release to the environment. Refer to special instructions/safety data sheet.
S62 If swallowed, do not induce vomiting; seek medical advice immediately and show this container or label.

SEE SECTION 11 FOR OTHER TOXICOLOGICAL INFORMATION (ACUTE & CHRONIC HAZARDS)

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>MATERIAL</th>
<th>CAS#</th>
<th>EINECS#</th>
<th>WT%</th>
<th>TWA (OSHA)</th>
<th>TLV (ACGIH)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Light Aliphatic Naphtha</td>
<td>64741-66-8</td>
<td>-</td>
<td>90-100</td>
<td>500 ppm</td>
<td>300 ppm</td>
</tr>
<tr>
<td>Toluene</td>
<td>108-88-3</td>
<td>203-625-9</td>
<td>0-5</td>
<td>None Known</td>
<td>50 ppm A4</td>
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SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS (CONTINUED)

<table>
<thead>
<tr>
<th>MATERIAL</th>
<th>CAS#</th>
<th>EINECS#</th>
<th>CEILING STEL(OSHA/ACGIH)</th>
<th>HAP</th>
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<tr>
<td>Light Aliphatic Naphtha</td>
<td>64741-66-8</td>
<td>-</td>
<td>None Known</td>
<td>5.3E3 ppm</td>
</tr>
<tr>
<td>Toluene</td>
<td>108-88-3</td>
<td>203-625-9</td>
<td>None Known</td>
<td>None Known</td>
</tr>
</tbody>
</table>

In addition to EPA Hazardous Air Pollutants showing 'Yes' under "HAP" above, using manufacturers' data, based on EPA Method 311, the following EPA Hazardous Air Pollutants may be present in trace amounts (less than 0.1%): Benzene, Mixed Xylenes, Ethylbenzene

SECTION 4. FIRST AID MEASURES

EYE CONTACT:
For eyes, flush with plenty of water for 15 minutes & get medical attention.

SKIN CONTACT:
In case of contact with skin immediately remove contaminated clothing. Wash thoroughly with soap & water. Wash contaminated clothing before reuse.

INHALATION:
After high vapor exposure, remove to fresh air. If breathing is difficult, give oxygen. If breathing has stopped, trained personnel should immediately begin artificial respiration. If the heart has stopped, trained personnel should immediately begin cardiopulmonary resuscitation (CPR).

SWALLOWING:
Rinse mouth. Do NOT induce vomiting. GET MEDICAL ATTENTION IMMEDIATELY. Do NOT give liquids to an unconscious or convulsing person.

SECTION 5. FIRE FIGHTING MEASURES

FIRE & EXPLOSION PREVENTIVE MEASURES:
NO open flames, NO sparks, & NO smoking. Use a closed system, ventilation, explosion-proof electrical equipment, lighting. Do NOT use compressed air for filling, discharging, or handling.

EXTINGUISHING MEDIA:
Use dry powder, AFFF, foam, carbon dioxide.

SPECIAL FIRE FIGHTING PROCEDURES:
Water spray may be ineffective on fire but can protect fire-fighters & cool closed containers. Use fog nozzles if water is used. Do not enter confined fire-space without full bunker gear. (Helmet with face shield, bunker coats, gloves & rubber boots). Use NIOSH approved positive-pressure self-contained breathing apparatus.

UNUSUAL EXPLOSION AND FIRE PROCEDURES:
EXTREMELY FLAMMABLE!! VAPORS CAN CAUSE FLASH FIRE
Isolate from oxidizers, heat, sparks, electric equipment & open flame. Closed containers may explode if exposed to extreme heat. Applying to hot surfaces requires special precautions. Empty container very hazardous! Continue all label precautions!
SECTION 6. ACCIDENTAL RELEASE MEASURES

PERSONAL PROTECTIVE MEASURES:
EVACUATE DANGER AREA! Consult an expert!
Vapors may ignite explosively & spread long distances. Prevent vapor buildup.
Keep unprotected personnel away. Ventilate spill area. Remove all ignition sources.
Use self-contained breathing apparatus.

ENVIRONMENTAL PRECAUTIONS:
Do NOT let this chemical enter the environment.
Keep from entering storm sewers and ditches which lead to waterways.

CONTAINMENT AND CLEAN-UP MEASURES:
Stop spill at source. Dike and contain. Collect leaking liquid in sealable containers.
Absorb remaining liquid in sand or inert absorbent. Remove to safe place.

SECTION 7. HANDLING AND STORAGE

HANDLING
Isolate from oxidizers, heat, sparks, electric equipment & open flame.
Use only with adequate ventilation. Avoid breathing of vapor or spray mist.
Avoid contact with skin & eyes.
Wear OSHA Standard goggles or face shield. Consult Safety Equipment Supplier. Wear
gloves, apron & footwear impervious to this material. Wash clothing before reuse.
Avoid free fall of liquid. Ground containers when transferring. Do not flame cut, saw,
drill, braze, or weld. Empty container very hazardous! Continue all label precautions!
To minimize static discharge when transferring, ensure electrical continuity
by bonding and grounding all equipment. Use an inlet line diameter of at
least 3.5 inches (8.9 centimeters) with a maximum flow rate of 1 meter/second.

STORAGE
Vapors may ignite explosively & spread long distances. Prevent vapor buildup. Put out
pilot lights & turn off heaters, electric equipment & other
ignition sources during use & until all vapors are gone.
Keep in fireproof surroundings. Keep separated from strong oxidants.
Do not store above 49 C/120 F. Keep container tightly closed
& upright when not in use to prevent leakage.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

RESPIRATORY EXPOSURE CONTROLS
A respiratory protection program that meets OSHA 29 CFR 1910.134 and
ANSI Z86.2 requirements or European Standard EN 149 must be followed
whenever workplace conditions warrant a respirator's use.

VENTILATION
LOCAL EXHAUST: Necessary MECHANICAL (GENERAL): Acceptable
SPECIAL: None OTHER: None
Please refer to ACGIH document, "Industrial Ventilation, A Manual of
Recommended Practices", most recent edition, for details.

PERSONAL PROTECTIONS:
Wear OSHA Standard goggles or face shield. Consult Safety Equipment Supplier. Wear
gloves, apron & footwear impervious to this material. Wash clothing before reuse.
SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION (CONTINUED)

WORK & HYGIENIC PRACTICES:
Provide readily accessible eye wash stations & safety showers.
Wash at end of each workshift & before eating, smoking or using the toilet.
Promptly remove clothing that becomes contaminated. Destroy contaminated
leather articles. Launder or discard contaminated clothing.

SECTION 9. PHYSICAL & CHEMICAL PROPERTIES

<table>
<thead>
<tr>
<th>PROPERTY</th>
<th>VALUE</th>
</tr>
</thead>
<tbody>
<tr>
<td>APPEARANCE</td>
<td>Liquid, Water-White</td>
</tr>
<tr>
<td>ODOR</td>
<td>Mild</td>
</tr>
<tr>
<td>ODOR THRESHOLD</td>
<td>Not Available</td>
</tr>
<tr>
<td>pH (Neutrality)</td>
<td>Not Applicable</td>
</tr>
<tr>
<td>MELTING POINT/FREEZING POINT</td>
<td>Not Available</td>
</tr>
<tr>
<td>BOILING RANGE (IBP,50%,Dry Point)</td>
<td>89 108 144 C / 193 227 292 F</td>
</tr>
<tr>
<td>FLASH POINT (TEST METHOD)</td>
<td>-7 C / 19 F (TCC)</td>
</tr>
<tr>
<td>EVAPORATION RATE (n-BUTYL ACETATE=1)</td>
<td>1.7</td>
</tr>
<tr>
<td>FLAMMABILITY CLASSIFICATION</td>
<td>Class I B</td>
</tr>
<tr>
<td>LOWER FLAMMABLE LIMIT IN AIR (% by vol)</td>
<td>1.2</td>
</tr>
<tr>
<td>UPPER FLAMMABLE LIMIT IN AIR (% by vol)</td>
<td>Not Available</td>
</tr>
<tr>
<td>VAPOR PRESSURE (mm of Hg)@20 C</td>
<td>26.7</td>
</tr>
<tr>
<td>VAPOR DENSITY (air=1):</td>
<td>3.6</td>
</tr>
<tr>
<td>GRAVITY @ 68/68 F / 20/20 C</td>
<td>0.741</td>
</tr>
<tr>
<td>SPECIFIC GRAVITY (Water=1):</td>
<td>6.173</td>
</tr>
<tr>
<td>POUNDS/GALLON</td>
<td></td>
</tr>
<tr>
<td>WATER SOLUBILITY</td>
<td>Negligible</td>
</tr>
<tr>
<td>PARTITION COEFFICIENT (n-Octane/Water)</td>
<td>Not Available</td>
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<tr>
<td>AUTO IGNITION TEMPERATURE</td>
<td>287 C / 550 F</td>
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<tr>
<td>DECOMPOSITION TEMPERATURE</td>
<td>Not Available</td>
</tr>
<tr>
<td>REFRACTIVE INDEX</td>
<td>1.415</td>
</tr>
<tr>
<td>VOC’S (&gt;0.44 Lbs/Sq In)</td>
<td>100.1 Vol% / 741.4 g/L / 6.1 Lbs/Gal</td>
</tr>
<tr>
<td>TOTAL VOC’S (TVOC)*</td>
<td>100.0 Vol% / 741.0 g/L / 6.1 Lbs/Gal</td>
</tr>
<tr>
<td>NONEXEMPT VOC’S (CVOC)*</td>
<td>100.0 Vol% / 741.0 g/L / 6.1 Lbs/Gal</td>
</tr>
<tr>
<td>HAZARDOUS AIR POLLUTANTS (HAPS):</td>
<td>3.3 Wt% / 27.9 g/L / .2 Lbs/Gal</td>
</tr>
<tr>
<td>NONEXEMPT VOC PARTIAL PRESSURE (mm of Hg @ 20 C)</td>
<td>26.7</td>
</tr>
</tbody>
</table>

* Using California South Coast Air Quality Management District (SCAQMD) Rule 443.1.

SECTION 10. STABILITY & REACTIVITY

STABILITY
Stable under normal conditions.

CONDITIONS TO AVOID
Isolate from oxidizers, heat, sparks, electric equipment & open flame.

MATERIALS TO AVOID
Reacts violently with strong oxidants, causing fire & explosion hazard.
Attacks many plastics, coatings.

HAZARDOUS DECOMPOSITION PRODUCTS
Carbon Monoxide, Carbon Dioxide from burning.

HAZARDOUS POLYMERIZATION
Will not occur.
SECTION 11. TOXICOLOGICAL INFORMATION

ACUTE HAZARDS

EYE & SKIN CONTACT:
Primary irritation to skin, defatting, dermatitis.
Absorption thru skin increases exposure.
Primary irritation to eyes, redness, tearing, blurred vision.
Liquid can cause eye irritation. Wash thoroughly after handling.

INHALATION:
Anesthetic. Irritates respiratory tract. Acute overexposure can cause serious nervous system depression. Vapor harmful.
Acute overexposure can cause harm to kidneys, blood, nerves, liver, lungs. Use of alcoholic beverages enhances the harmful effect.

SWALLOWING:
Harmful or fatal if swallowed.
Swallowing can cause abdominal irritation, nausea, vomiting & diarrhea.
The symptoms of chemical pneumonitis may not show up for a few days.

SUBCHRONIC HAZARDS/CONDITIONS AGGRAVATED

CONDITIONS AGGRAVATED
Chronic overexposure can cause harm to kidneys, blood, nerves, liver, lungs.
Persons with severe skin, liver or kidney problems should avoid use.

CHRONIC HAZARDS

CANCER, REPRODUCTIVE & OTHER CHRONIC HAZARDS:
Pregnant women should avoid use. May cause birth defects.
Leukemia been reported in humans from Benzene.
This product contains less than 106 ppm of Benzene.
Not considered hazardous in such low concentrations.
Absorption thru skin may be harmful.
Depending on degree of exposure, periodic medical examination is indicated.

MAMMALIAN TOXICITY INFORMATION

<table>
<thead>
<tr>
<th>MATERIAL</th>
<th>CAS#</th>
<th>EINECS#</th>
<th>LOWEST KNOWN LC50 (VAPORS)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Light Aliphatic Naphtha</td>
<td>64741-66-8</td>
<td>203-625-9</td>
<td>3400 ppm (Rats)</td>
</tr>
</tbody>
</table>
SECTION 12. ECOLOGICAL INFORMATION

AQUATIC ANIMAL INFORMATION:
The most sensitive known aquatic group to any component of this product is:
Juvenile Rainbow Trout are adversely affected by
components of this product.
The substance is toxic to aquatic organisms.

MOBILITY IN SOIL
This material is a mobile liquid.

DEGRADABILITY
This product is nonbiodegradable.

ACCUMULATION
This product does not accumulate or biomagnify in the environment.

SECTION 13. DISPOSAL CONSIDERATIONS

Processing, use or contamination may change the waste management options.
Recycle / dispose of observing national, regional, state, provincial and local
health, safety & pollution laws. If in doubt, contact appropriate agencies.

SECTION 14. TRANSPORT INFORMATION

DOT SHIPPING NAME: UN1268, Petroleum Distillates, n.o.s., 3, PG-II
DRUM LABEL: (FLAMMABLE LIQUID)
IATA / ICAO: UN1268, Petroleum Distillates, n.o.s., 3, PG-II
IMO / IMDG: UN1268, Petroleum Distillates, n.o.s., 3, PG-II
EMERGENCY RESPONSE GUIDEBOOK NUMBER: 128

IF > 30508 LB / 13867 KG OF THIS PRODUCT IN 1 CONTAINER, IT EXCEEDS THE "RQ" OF TOLUENE,
AND "RQ" MUST BE PUT BEFORE THE DOT SHIPPING NAME.

SECTION 15. REGULATORY INFORMATION

EPA REGULATION:
SARA SECTION 311/312 HAZARDS: Acute Health, Fire

All components of this product are on the TSCA list.
SARA Title III Section 313 Supplier Notification
This product contains the indicated <*> toxic chemicals subject to the
reporting requirements of Section 313 of the Emergency Planning & Community
Right-To-Know Act of 1986 & of 40 CFR 372. This information must be
included in all MSDSs that are copied and distributed for this material.

SARA TITLE III INGREDIENTS CAS# EINECS# WT% (REG.SECTION) RQ(LBS)
*Toluene 108-88-3 203-625-9 0-5 (311,312,313,RCRA) 1000
SECTION 15. REGULATORY INFORMATION (CONTINUED)

> 30508 LB / 13867 KG OF THIS PRODUCT IN 1 CONTAINER EXCEEDS THE "RQ" OF TOLUENE.
Any release equal to or exceeding the RQ must be reported to the National Response Center (800-424-8802) and appropriate state and local regulatory agencies as described in 40 CFR 302.6 and 40 CFR 355.40 respectively. Failure to report may result in substantial civil and criminal penalties. State & local regulations may be more restrictive than federal regulations.

STATE REGULATIONS:
- THIS PRODUCT MEETS REQUIREMENTS OF SOUTHERN CALIFORNIA AQMD RULE 443.1 & SIMILAR REGULATIONS

CALIFORNIA PROPOSITION 65: This product contains the following chemical known to the State of California to cause reproductive toxicity: Toluene

INTERNATIONAL REGULATIONS
The components of this product are listed on the chemical inventories of the following countries:
- Australia (AICS), Canada (DSL, NDSL), China (IECSC), Europe (EINECS, ELINCS),
- Japan (METI/CSCL, MHLW/ISHL), South Korea (KECI), New Zealand (NZIoC),
- Philippines (PICCS), Switzerland (SWISS), Taiwan (NECSI), USA (TSCA).

CANADA: WORKPLACE HAZARDOUS MATERIALS INFORMATION SYSTEM (WHMIS)
- D2B: Irritating to skin / eyes.

SECTION 16. OTHER INFORMATION

HAZARD RATINGS:
- HEALTH (NFPA): 1,
- HEALTH (HMIS): 1,
- FLAMMABILITY: 3,
- REACTIVITY: 0
(Personal Protection Rating to be supplied by user based on use conditions.)
This information is intended solely for the use of individuals trained in the NFPA & HMIS hazard rating systems.

EMPLOYEE TRAINING
See Section 2 for Risk & Safety Statements. Employees should be made aware of all hazards of this material (as stated in this SDS) before handling it.

NOTICE
The supplier disclaims all expressed or implied warranties of merchantability or fitness for a specific use, with respect to the product or the information provided herein, except for conformation to contracted specifications. All information appearing herein is based upon data obtained from manufacturers and/or recognized technical sources. While the information is believed to be accurate, we make no representations as to its accuracy or sufficiency. Conditions of use are beyond our control, and therefore users are responsible for verifying the data under their own operating conditions to determine whether the product is suitable for their particular purposes and they assume all risks of their handling, and disposal of the product. Users also assume all risks in regards to the publication or use of, or reliance upon information contained herein. This information relates only to the product designated herein, and does not relate to its use in combination with any other material or process.

Unless updated, the Safety Data Sheet is valid until 11/10/2013.