SAFETY DATA SHEET

This Safety Data Sheet conforms to ANSI Z400.5, and to the format requirements and the International Chemical Safety Cards of the Global Harmonizing System.

IMPORTANT: Read this SDS before handling & disposing of this product.
Pass this information on to employees, customers, & users of this product.

SECTION 1. IDENTIFICATION OF THE SUBSTANCE OR MIXTURE AND OF THE SUPPLIER

PRODUCT IDENTITY: CROWN MEK (METHYL ETHYL KETONE)
REVISION DATE: 06/06/2011 SUPERCEDES: 09/20/2000
COMPANY IDENTITY: Packaging Service Co., Inc.
COMPANY ADDRESS: 1904 Mykawa Road / P O Box 875
COMPANY CITY: Pearland, TX 77581
COMPANY PHONE: 1-281-485-1458
EMERGENCY PHONES: CHEMTREC: 1-800-424-9300 (USA)
CANUTEC: 1-613-996-6666 (CANADA)

SECTION 2. HAZARDS IDENTIFICATION

DANGER!!

RISK STATEMENTS:
R36/37/38 Irritating to eyes, respiratory system and skin.
R11 Highly Flammable.
R66 Repeated exposure may cause skin dryness or cracking.
R67 Vapors may cause drowsiness and dizziness.

SAFETY STATEMENTS:
S9 Keep container in a well-ventilated place.
S16 Keep away from sources of ignition. No smoking.

SEE SECTIONS 8, 11 & 12 FOR TOXICOLOGICAL INFORMATION.
SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>MATERIAL</th>
<th>CAS#</th>
<th>EINECS#</th>
<th>WT %</th>
</tr>
</thead>
<tbody>
<tr>
<td>Methyl Ethyl Ketone</td>
<td>78-93-3</td>
<td>201-159-0</td>
<td>95-100</td>
</tr>
</tbody>
</table>

SECTION 4. FIRST AID MEASURES

EYE CONTACT:
For eyes, flush with plenty of water for 15 minutes & get medical attention.

SKIN CONTACT:
In case of contact with skin immediately remove contaminated clothing. Wash thoroughly with soap & water. Wash contaminated clothing before reuse.

INHALATION:
After high vapor exposure, remove to fresh air. If breathing is difficult, give oxygen. If breathing has stopped, trained personnel should immediately begin artificial respiration. If the heart has stopped, trained personnel should immediately begin cardiopulmonary resuscitation (CPR).

SWALLOWING:
Rinse mouth. GET MEDICAL ATTENTION IMMEDIATELY. Do NOT give liquids to an unconscious or convulsing person.

SECTION 5. FIRE FIGHTING MEASURES

FIRE & EXPLOSION PREVENTIVE MEASURES
NO open flames, NO sparks, & NO smoking. Use a closed system, ventilation, explosion-proof electrical equipment, lighting.

EXTINGUISHING MEDIA
Use dry powder, AFFF, foam, carbon dioxide.

SPECIAL FIRE FIGHTING PROCEDURES
Water spray may be ineffective on fire but can protect fire-fighters & cool closed containers. Use fog nozzles if water is used.
Do not enter confined fire-space without full bunker gear.
(Headet with face shield, bunker coats, gloves & rubber boots).
Use NIOSH approved positive-pressure self-contained breathing apparatus.
SECTION 5. FIRE FIGHTING MEASURES (CONTINUED)

UNUSUAL EXPLOSION AND FIRE PROCEDURES

HIGHLY FLAMMABLE!! VAPORS CAN CAUSE FLASH FIRE
Isolate from oxidizers, heat, sparks, electric equipment & open flame.
Closed containers may explode if exposed to extreme heat.
Applying to hot surfaces requires special precautions.
Empty container very hazardous! Continue all label precautions!

SECTION 6. ACCIDENTAL RELEASE MEASURES

PERSONAL PROTECTIVE MEASURES:
Vapors may ignite explosively & spread long distances. Prevent vapor buildup.
Keep unprotected personnel away. Remove all ignition sources.
Use self-contained breathing apparatus.

ENVIRONMENTAL PRECAUTIONS:
Keep from entering storm sewers and ditches which lead to waterways.

CONTAINMENT AND CLEAN-UP MEASURES:
Stop spill at source. Dike and contain.
Absorb remaining liquid in sand or inert absorbent.
Remove to safe place.

SECTION 7. HANDLING AND STORAGE

HANDLING
Isolate from oxidizers, heat, sparks, electric equipment & open flame.
Use only with adequate ventilation. Avoid breathing of vapor or spray mist.
Avoid contact with skin & eyes.
Wear OSHA Standard goggles or face shield. Consult Safety Equipment Supplier. Wear
goggles, face shield, gloves, apron & footwear impervious to material. Wash clothing
before reuse.
Avoid free fall of liquid. Ground containers when transferring. Do not flame cut, saw,
drill, braze, or weld. Empty container very hazardous! Continue all label precautions!
To minimize static discharge when transferring, ensure electrical continuity
by bonding and grounding all equipment. Use an inlet line diameter of at
least 3.5 inches (8.9 centimeters) with a maximum flow rate of 1 meter/second.

STORAGE
Keep in fireproof surroundings. Keep separated from strong oxidants, strong acids.
Keep cool. Do not store above 49 C/120 F.
Keep container tightly closed & upright when not in use to prevent leakage.
SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

<table>
<thead>
<tr>
<th>MATERIAL</th>
<th>CAS#</th>
<th>EINECS#</th>
<th>TWA (OSHA)</th>
<th>TLV (ACGIH)</th>
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</thead>
<tbody>
<tr>
<td>Methyl Ethyl Ketone</td>
<td>78-93-3</td>
<td>201-159-0</td>
<td>200 ppm</td>
<td>200 ppm</td>
</tr>
</tbody>
</table>

This product contains no EPA Hazardous Air Pollutants (HAP) in amounts > 0.1%.

RESPIRATORY EXPOSURE CONTROLS

A respiratory protection program that meets OSHA 29 CFR 1910.134 and ANSI Z86.2 requirements or European Standard EN 149 must be followed whenever workplace conditions warrant a respirator’s use.

VENTILATION

LOCAL EXHAUST: Necessary
MECHANICAL (GENERAL): Acceptable
SPECIAL: None
OTHER: None


PERSONAL PROTECTIONS:

Wear OSHA Standard goggles or face shield. Consult Safety Equipment Supplier. Wear goggles, face shield, gloves, apron & footwear impervious to material. Wash clothing before reuse.

WORK & HYGIENIC PRACTICES:

Provide readily accessible eye wash stations & safety showers.
Wash at end of each workshift & before eating, smoking or using the toilet.
Promptly remove clothing that becomes contaminated. Destroy contaminated leather articles. Launder or discard contaminated clothing.
SECTION 9. PHYSICAL & CHEMICAL PROPERTIES

APPEARANCE: Liquid, Water-White
ODOR: Ketone
ODOR THRESHOLD: Not Available
pH (Neutrality): Not Applicable
MELTING POINT/FREEZING POINT: Not Available
BOILING RANGE (IBP,50%,Dry Point): 77 79 81 C / 172 175 178 F
FLASH POINT (TEST METHOD): -2 C / 28 F (TCC)
EVAPORATION RATE (n-BUTYL ACETATE=1): 3.6
FLAMMABILITY CLASSIFICATION: Class I B
LOWER FLAMMABLE LIMIT IN AIR (% by vol): 1.8
UPPER FLAMMABLE LIMIT IN AIR (% by vol): 10.0
VAPOR PRESSURE (mm of Hg)@20 C: 70.0
VAPOR DENSITY (air=1): 2.5
GRAVITY @ 68/68 F / 20/20 C:
   SPECIFIC GRAVITY (Water=1): 0.805
   POUNDS/GALLON: 6.706
WATER SOLUBILITY: Appreciable
PARTITION COEFFICIENT (n-Octane/Water): Not Available
AUTO IGNITION TEMPERATURE: 515 C / 960 F
DECOMPOSITION TEMPERATURE: Not Available
REFRACTIVE INDEX: 1.379
VOC’S (>0.44 Lbs/Sq In): 100.0 Vol% / 805.0 g/L / 6.7 Lbs/Gal
TOTAL VOC’S (TVOC)*: 100.0 Vol% / 805.0 g/L / 6.7 Lbs/Gal
NONEXEMPT VOC’S (CVOC)*: 100.0 Vol% / 805.0 g/L / 6.7 Lbs/Gal
HAZARDOUS AIR POLLUTANTS (HAPS): 0.0 Wt% / 0.0 g/L / 0.000 Lbs/Gal
NONEXEMPT VOC PARTIAL PRESSURE (mm of Hg @ 20 C) 70.0

* Using California South Coast Air Quality Management District (SCAQMD) Rule 443.1.

SECTION 10. STABILITY & REACTIVITY

STABILITY
Stable under normal conditions.

CONDITIONS TO AVOID
Isolate from oxidizers, heat, sparks, electric equipment & open flame.

MATERIALS TO AVOID
Reacts with strong oxidants, causing fire & explosion hazard.

HAZARDOUS DECOMPOSITION PRODUCTS
Carbon Monoxide, Carbon Dioxide from burning.

HAZARDOUS POLYMERIZATION
Will not occur.
SECTION 11. TOXICOLOGICAL INFORMATION

ACUTE HAZARDS

EYE & SKIN CONTACT:
Primary irritation to skin, defatting, dermatitis.
Primary irritation to eyes, redness, tearing, blurred vision.
Liquid can cause eye irritation. Wash thoroughly after handling.

INHALATION:
Anesthetic. Irritates respiratory tract. Acute overexposure can cause serious nervous system depression. Vapor harmful.

SWALLOWING:
Swallowing can cause abdominal irritation, nausea, vomiting & diarrhea.

SUBCHRONIC HAZARDS/CONDITIONS AGGRAVATED

CONDITIONS AGGRAVATED
Persons with severe skin, liver or kidney problems should avoid use.

CHRONIC HAZARDS

CANCER, REPRODUCTIVE & OTHER CHRONIC HAZARDS:
This product has no carcinogens listed by IARC, NTP, NIOSH, OSHA or ACGIH, as of this date, greater or equal to 0.1%.

MAMMALIAN TOXICITY INFORMATION

<table>
<thead>
<tr>
<th>MATERIAL</th>
<th>CAS#</th>
<th>EINECS#</th>
<th>LOWEST KNOWN LETHAL DOSE DATA</th>
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</thead>
<tbody>
<tr>
<td>Methyl Ethyl Ketone</td>
<td>78-93-3 201-159-0</td>
<td>3400.0 mg/kg (Rats)</td>
<td></td>
</tr>
<tr>
<td>Methyl Ethyl Ketone</td>
<td>78-93-3 201-159-0</td>
<td>2000 ppm (Rats)</td>
<td></td>
</tr>
<tr>
<td>Methyl Ethyl Ketone</td>
<td>78-93-3 201-159-0</td>
<td>12600.0 mg/kg (Rabbits)</td>
<td></td>
</tr>
</tbody>
</table>
SECTION 12. ECOLOGICAL INFORMATION

AQUATIC ANIMAL INFORMATION:
The most sensitive known aquatic group to any component of this product is: Fish exposed to 5120 ppm or mg/L are adversely affected by components of this product. Keep out of sewers and natural water supplies.

MOBILITY IN SOIL
This material is a mobile liquid.

DEGRADABILITY
This product is completely biodegradable.

ACCUMULATION
This product does not accumulate or biomagnify in the environment.

SECTION 13. DISPOSAL CONSIDERATIONS

Processing, use or contamination may change the waste management options. Recycle / dispose of observing national, regional, state, provincial and local health, safety & pollution laws. If in doubt, contact appropriate agencies.

SECTION 14. TRANSPORT INFORMATION

IF > 5000 LB / 2272 KG OF THIS PRODUCT IN 1 CONTAINER, IT EXCEEDS THE "RQ" OF METHYL ETHYL KETONE.

DOT SHIPPING NAME: UN1193, RQ, Methyl Ethyl Ketone, 3, PG-II
DRUM LABEL: (FLAMMABLE LIQUID)
IATA / ICAO: UN1193, Methyl Ethyl Ketone, 3, PG-II
IMO / IMDG: UN1193, Methyl Ethyl Ketone, 3, PG-II
EMERGENCY RESPONSE GUIDEBOOK NUMBER: 127

SECTION 15. REGULATORY INFORMATION

EPA REGULATION:
SARA SECTION 311/312 HAZARDS: Acute Health, Fire

All components of this product are on the TSCA list. This material contains no known products restricted under SARA Title III, Section 313 in amounts greater or equal to 1%.

SARA TITLE III INGREDIENTS  CAS#  EINECS#  WT%  (REG.SECTION)  RQ(LBS)
Methyl Ethyl Ketone  78-93-3  201-159-0  95-100  (311,312)  5000
SECTION 15. REGULATORY INFORMATION (CONTINUED)

> 5000 LB / 2272 KG OF THIS PRODUCT IN 1 CONTAINER EXCEEDS THE "RQ" OF METHYL ETHYL KETONE. Any release equal to or exceeding the RQ must be reported to the National Response Center (800-424-8802) and appropriate state and local regulatory agencies as described in 40 CFR 302.6 and 40 CFR 355.40 respectively. Failure to report may result in substantial civil and criminal penalties. State & local regulations may be more restrictive than federal regulations.

STATE REGULATIONS:
THIS PRODUCT MEETS REQUIREMENTS OF SOUTHERN CALIFORNIA AQMD RULE 443.1 & SIMILAR REGULATIONS

CALIFORNIA PROPOSITION 65: This product contains no chemicals known to the State of California to cause cancer & reproductive toxicity.

INTERNATIONAL REGULATIONS
The components of this product are listed on the chemical inventories of the following countries:
Australia (AICS), Canada (DSL, NDSL), China (IECSC), Europe (EINECS, ELINCS), Japan (METI/CSCL, MHLW/ISHL), South Korea (KECI), New Zealand (NZIoC), Philippines (PICCS), Switzerland (SWISS), Taiwan (NECSI), USA (TSCA).

CANADA: WORKPLACE HAZARDOUS MATERIALS INFORMATION SYSTEM (WHMIS)
B2: Flammable Liquid.
D2B: Irritating to skin / eyes.

SECTION 16. OTHER INFORMATION

HAZARD RATINGS:
HEALTH (NFPA): 1, HEALTH (HMIS): 2, FLAMMABILITY: 3, REACTIVITY: 0
(Personal Protection Rating to be supplied by user based on use conditions.)
This information is intended solely for the use of individuals trained in the NFPA & HMIS hazard rating systems.

EMPLOYEE TRAINING
See Section 2 for Risk & Safety Statements. Employees should be made aware of all hazards of this material (as stated in this SDS) before handling it.

NOTICE
The supplier disclaims all expressed or implied warranties of merchantability or fitness for a specific use, with respect to the product or the information provided herein, except for conformation to contracted specifications. All information appearing herein is based upon data obtained from manufacturers and/or recognized technical sources. While the information is believed to be accurate, we make no representations as to its accuracy or sufficiency. Conditions of use are beyond our control, and therefore users are responsible for verifying the data under their own operating conditions to determine whether the product is suitable for their particular purposes and they assume all risks of their handling, and disposal of the product. Users also assume all risks in regards to the publication or use of, or reliance upon information contained herein. This information relates only to the product designated herein, and does not relate to its use in combination with any other material or process.

Unless updated, the Safety Data Sheet is valid until 06/06/2014.